

FILTRATION

FOOD & BEVERAGE INDUSTRY

- ✓ ULTRAFILTRATION SKIDS
- ✓ FILTRATION BAGS
- ✓ HIGH-FLOW PLEATED CARTRIDGES
- ✓ MICROFILTRATION & MEMBRANES
- ✓ VARIOUS FILTRATION CONSUMABLES
- ✓ TECHNICAL FABRICS
- ✓ BASKET FILTERS
- ✓ AUTOMATIC FILTERS



THE COMPANY

The SIEBEC group brings you, through its QUALI-FILTRES product range, a solution adapted to your liquid filtration needs. Our wide range of consumables and equipment allows us to meet all your requirements. As a European group, our production sites are deliberately located in Europe in order to ensure a perfect control of quality and deadlines: France, Germany and Portugal.

The sales structures of the SIEBEC group are present through our subsidiaries in France, Germany, England, Spain, Italy, Portugal and in over 45 countries through our distributors.

200

employees

15%

annual growth

30M€

2023 revenues

4

production sites

LABORATORY



SIEBEC puts its laboratory at your disposal in order to accompany you in a scientific way in your filtration, separation and purification problems. Our engineers and scientists can guide you in reducing your filtration costs or improving the performance of your process.

SIEBEC LTS measurement means: efficiency and capacity of filter cartridges (Beta ratio), particle counting, bacteriological analysis, fouling index, suspended solids, pollution analysis (COD, metals...), laboratory filtration tests to estimate the performance of our media on your liquids...

DESIGN OFFICE

Our design office is able to meet all your specific requirements, from the design to the realization of your filtering elements, filter housings and custom skids.

MANUFACTURING

With more than 60 years of experience in industrial filtration and its new specialized laboratory, the SIEBEC group has designed a range of very high quality filtration consumables, marketed under the name QUALI-FILTRES.

Our production sites integrate all the manufacturing steps. From molding to welding, including the cutting of the media, our workshops ensure an irreproachable quality control minimizing the risks of contamination by superfluous intermediaries.

We have invested in the latest production equipment in order to offer our customers high-performance filtration consumables manufactured to the highest standards.

The injection of the parts making up the bags and filter cartridges is carried out in-house. This gives us a perfect control of supply times, compatibility with all market standards and reduced manufacturing costs passed on directly to the end customer.

The filtration media have been carefully selected for their performance, robustness and quality. Particular care has been taken in the design of «high efficiency» consumables to maximize their lifetime while guaranteeing a high level of filtration. By incorporating innovative media into our consumable range, we pride ourselves on offering superior performance and durability to the technologies available on the market.

Products are individually labeled with their reference and batch number allowing full traceability of materials and processes.

All these characteristics allow us to ensure a high quality manufacturing process guaranteeing food conformity (EU 1935/2004 - EU10/2011) and silicone-free manufacturing for certain bags, filter cartridges, cloths...

Certificates of conformity are available on request through our SIEBEC LTS manager.



OUR COMMITMENTS



SIEBEC
SUSTAINABLE
PROGRAM

We take care to design and manufacture products that limit their environmental impact through the use of local recycled raw materials, French manufacturing, recycled and recyclable packaging, and design that maximizes product lifespan.

Every year, we integrate over 50 tonnes of recycled PIR (Post-Industrial Recycled) plastic, such as PP, PE or PA, into our filtration consumables. Produced from industrial waste, this material reduces our dependence on virgin raw materials, while guaranteeing performance comparable to that of new plastic. This initiative also contributes to reducing our carbon footprint by almost 100 tonnes a year, and is fully in line with our circular economy approach.



Advice & expertise

Our experts will assist you in the technical evaluation of your current installations.



Training offered

Come and discover our production lines and participate in our training sessions on good filtration practices.



Quality & performance

Our products are certified and tested to meet the highest expectations of our customers.



The best prices

Our production line management allows us to offer our products at attractive prices.



Free trials

Before adopting our products, test them for free! We will help you set up a protocol.



Express shipping

Most of our products are available in stock and shipped within 48 hours.

THE FOOD & BEVERAGE MARKET AND ITS CONSTRAINTS

The food & beverage industry is subject to very strict food safety standards. The filtration system is at the heart of these issues.

QUALI-FILTRES supports you in identifying possible sources of contamination in your process (particulate, bacterial, oil, humidity...). Pre-filtration at these points followed by sterilizing filtration ensures water and gas free from pollutants.

Pre-filtration helps reduce the cost of replacing more sensitive sterilization elements, as well as downtime required for media changes.

SOURCES OF CONTAMINATION

Network	Source of impurities
Liquid	Municipal water supply or well
Compressed air and nitrogen	Compressor and pipes
Steam	Boilers and pipes
Vents	Micro-organisms present in ambient air

STANDARDS & CERTIFICATIONS

Our stainless steel filtration housings comply with most standards related to food contact.

- FDA seal compliance certificate according to EN10204 2.1
- Basic material certificate according to EN 10204 3.1
- Intermediate material certificate according to EN 10204 3.1
- Hydraulic test certificate according to EN10204 3.1
- Surface roughness certificate according to EN 10204 3.1
- Order compliance certificate according to EN10204 3.1
- Final inspection certificate according to EN10204 3.1

Consult our «Beer» and «Oenology» brochures to discover our specific offers for these markets.

ULTRAFILTRATION SKIDS

Water treatment systems using UF membranes.

Adapted for the treatment of wastewater, surface water, or groundwater, QUALI-UF™ systems are designed to eliminate all contaminants and provide water that meets industrial process requirements or reuse purposes #REUSE.

Membrane filtration is a pressure-based process that uses a semi-permeable (porous) membrane to separate particles/contaminants from soluble elements contained in a fluid like water.

In QUALI-UF systems, the membranes act as a very fine sieve to retain particles, while water and its soluble components pass through the membrane as filtrate or filtered water. Retained elements are concentrated and then cyclically evacuated from the membrane skid.

The pore size of the membrane and the integrity of the sealing mechanism ensure a precise filtration threshold, enabling the removal of all fine particles, bacteria, and parasitic cysts...

Our models

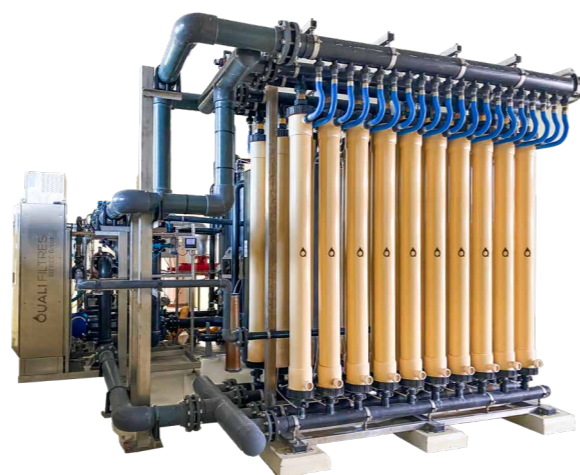
Model	Number of modules	Maximum instantaneous flow rate	Example dimensions
QUFP-2	2	16 m³/h	Pilot
QUF-5	5	40 m³/h	Skid
QUF-2x8	2 x 8	128 m³/h	20-foot container
QUF-2x16	2 x 16	256 m³/h	30-foot container

Additional modules on request

Membrane retention

Contaminants	Typical removal rates
Giardia	> 6 log
Cryptosporidium	> 6 log
Turbidity	< 0,1 NTU

2025 INNOVATION



REUSE

QUALI-UF™
Ultrafiltration systems

MEDIA

PVDF hollow fiber membrane modules
External-to-internal frontal filtration

Membrane module

99m² of filtration surface
Length 2300mm / Ø 210mm

Outlet flow rate

8 m³/h of high-purity water per module

Pollution treatment

Suspended solids/turbidity • Bacteria • Cysts and oocysts • Viruses • Iron and manganese • Arsenic • Organic matter

ADVANTAGES

Modular design, small footprint

Skid, fixed, or container-based

High-performance filtration thanks to highly permeable membranes

Very large filtration surface per module – 99m²

Extended membrane lifespan

Intuitive touch interface

Remote maintenance

Intelligent diagnostics

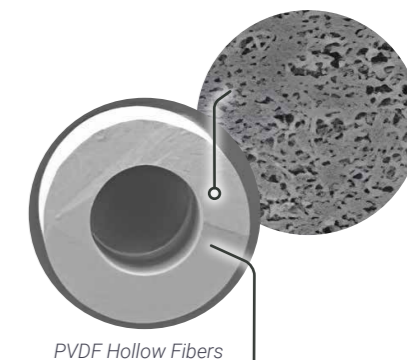
FLEXIBLE SOLUTION

The QUALI-UF ultrafiltration systems, available in skid or container versions, offer a modular and high-performance solution for water treatment in the agri-food industry. Pre-assembled and easy to install, they minimize downtime while adapting to different types of water (recycled, wastewater, surface, or groundwater), ensuring high-purity water that complies with industrial standards. With configurations ranging from 2 to 40 modules, these systems can produce up to 7680 m³ of water per day, meeting the diverse requirements of the sector.

PERFORMANCE AND RELIABILITY

The high permeability of the membrane, combined with a filtration surface of 99m² per module, ensures high flow rates and an extended lifespan. The PVDF structure guarantees optimal mechanical and chemical resistance. These exceptional characteristics enable the design of high-flow skids with a small footprint to meet the challenges of agri-food applications. The intuitive touch interface and intelligent diagnostics simplify management, while remote maintenance optimizes operating costs and reduces interruptions.

QUALI-UF™
Ultrafiltration systems



PVDF Hollow Fibers



Hollow fiber membrane modules

Examples of Applications

REUSE INDUSTRY

1x Container QUF-2x16
120 m³/h | 24/24h

WATER FROM INDUSTRIAL WWTP



ULTRAFILTRATION + UV



REUSE FOR CLEANING

REUSE WWTP

3x Skids QUF-5
180 m³/h | 12/24h

WATER FROM URBAN WWTP



ULTRAFILTRATION + UV



REUSE OF WATER FOR IRRIGATION OR CLEANING

WATER PRODUCTION

2x Container QUF-2x16
200 m³/h | 24/24h

GROUNDWATER



DECANTER +
ULTRAFILTRATION +
DEMINEERALIZATION



USE FOR BOILER
FEED WATER

FILTRATION BAGS

High level of quality & finish.

Our range is divided into several families including standard, high-capacity, and high-efficiency bags.

Felt and high-efficiency bags are 100% welded to guarantee the best filtration performance. This construction provides a real improvement compared to sewn bags. The sewing process generates holes within the media and injected rings, causing preferential flow. Conversely, complete welding ensures a 100% tight seal between the media and rings, with no bypass.

The laser cutting process of the media eliminates any risk of contamination. Unlike electric scissors cutting, the laser cauterizes the cutting edge, preventing the fabric from fraying. This technology is perfectly suited to all filter media.

SIEBEC has developed a complete range of injected plastic rings, enabling perfect retrofitting with the biggest brands on the market. We will always find a compatible ring for your existing installation.

ADVANTAGES
Custom manufacturing • OEM

FILTRATION THRESHOLD
0.5 to 1500 µm

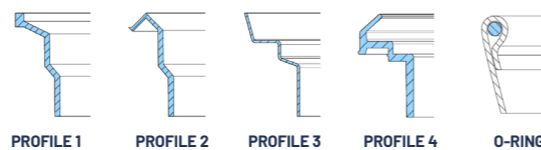
PARAMETERS
Size • Materials • Porosity • Type of ring



Available Sizes

Code	Diameter (mm)	Length (mm)
10	180	450
10W	180	450
20	180	820
20W	180	820
30	260	860
40	260	1070
03	95	230
04	107	230
05	110	230
07	95	385
08	107	385
09	110	385
X100	152	510

Ring Shapes



Chemical Compatibilities

	Polypropylene	Polyester	PTFE	Nomex®	Nylon
Alkaline	+++	-	+++	+++	+++
Acid	+++	+++	+++	+	-
Oxidizer	-	+++	+++	+	+
Solvent	+	++	+++	+++	++
Tmax(°C)	90	140	260	200	120


+++ Excellent | ++ Good | + Fair | - Non-compatible

Food Compliance

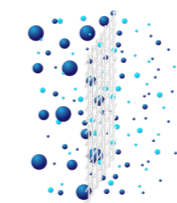
Silicone-free

A wide range of technologies for demanding applications.

STANDARD BAGS

F


FELT
PP / PE / PTFE / Nomex®
1 - 200 µm

M


MONOFILAMENT
PP / PE / Nylon
1 - 1500 µm

HIGH-CAPACITY BAGS

ULD


ULTRA-LONG LIFE
Thick PP/PE Felt
1 - 100 µm

MULTI


MULTI-LAYER
PP/PE Felt
1 - 200 µm

OIL


OIL ABSORPTION
Felt + Microfibers
0.5 - 3 µm

HIGH-CAPACITY BAGS

HE20


HIGH EFFICIENCY 95%
Meltblown PP
1.5 - 32 µm

HE100



HIGH EFFICIENCY 99%
Meltblown PP
1 - 10 µm

HE5000


HIGH EFFICIENCY 99.98%
Meltblown PP + Nanofibers
0.5 - 3 µm

QUALI-PLEATED-BAG

PLEATED BAG

HE1000


HIGH EFFICIENCY 99.90%
Meltblown PP / PE / GF
0.5 - 90 µm



* PP: Polypropylene / PE: Polyester / PTFE: Polytetrafluoroethylene / GF: Glass Microfibers
** Except for QUALIPOCHE OIL, the bag technologies shown comply with regulations EU 1935/2004, EU 10/2011 and its amendments, EU 2023/2006, and are FDA compliant according to CFR Title 21, parts 177-1520 and 176-170.

PLEATED HIGH-FLOW CARTRIDGES

High quality & finish.

The QUALI-HIGH-FLOW filter cartridges, designed for food and beverage applications, are manufactured by thermal welding, without glue, ensuring maximum chemical compatibility and eliminating any risk of contamination. Their pleated design with a high-porosity media provides an extended filtration surface, reducing pressure drops while optimizing contaminant retention.

Thanks to their two draining grids ensuring constant pleat spacing, the filtration lifetime and flow rate are maximized. The injected outer cage, made from pressure- and temperature-resistant materials, prevents deformation in the support basket, facilitating cartridge removal even after clogging.

They are available with a wide range of porosities (0.5 µm to 90 µm) and use various filter media materials, such as multilayer polypropylene for enhanced durability, or glass microfibers with polypropylene support, FDA-certified for food applications.

Code	Efficiency ¹		Materials					
	90%	99,9%	PP	PPX	PE	GF	GFF	GFF+
05	0,2 µm	0,5 µm	.	.				.
1	0,5 µm	1 µm	
3	1 µm	3 µm	.	.				
5	3 µm	5 µm	.	.	.			
10	5 µm	10 µm	.	.				
20	10 µm	20 µm	.		.			
35	20 µm	35 µm	.					
50	25 µm	50 µm	.		.			
90	50 µm	90 µm	.					

¹ Filtration efficiencies are determined in single pass according to the modified NFX45-303 test protocol under high-flow operational conditions.

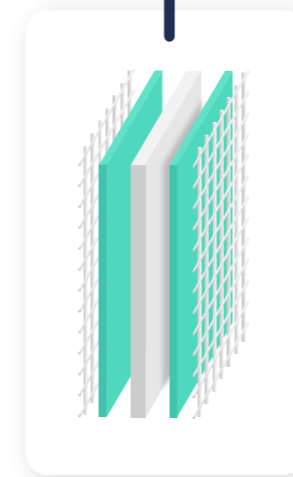
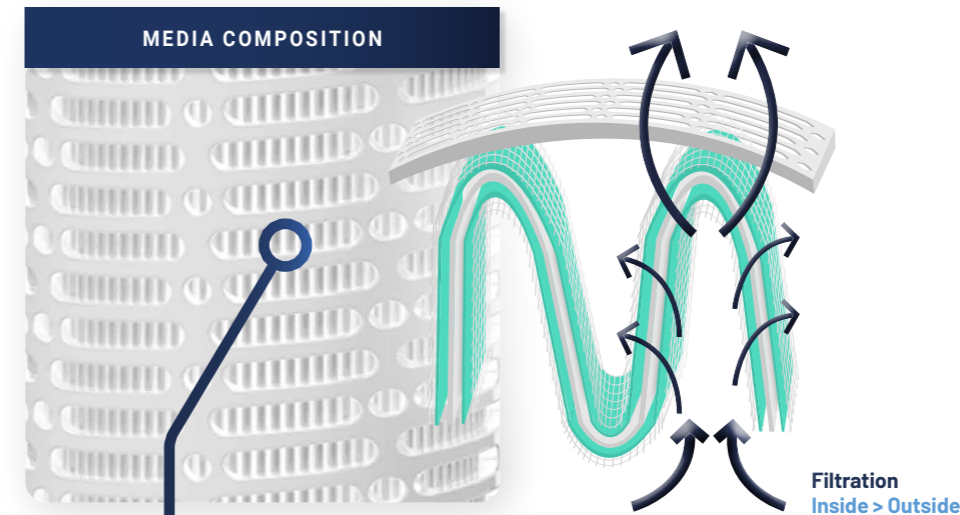


55% Recycled Polypropylene

Food Compliance

QUALI-HIGH-FLOW™
Pleated High-Flow Cartridges

Innovation and Performance

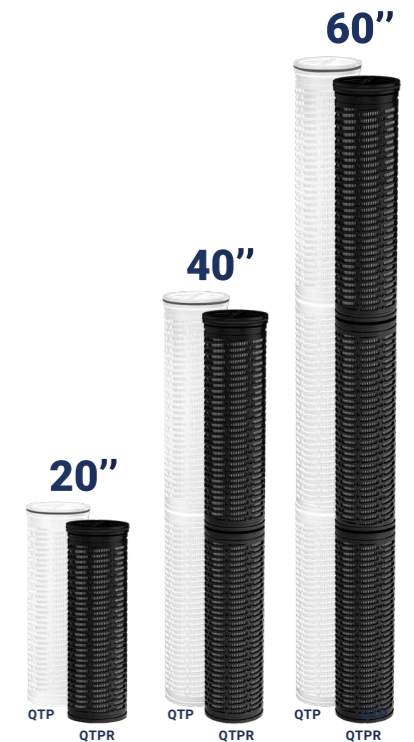


External Structure
Injected reinforced cage for optimal rigidity and easy extraction, even after clogging.

Filter Media
The filter media is the layer that ensures the filtration threshold (filtration efficiency). Particular care is taken to select the most efficient media.

Supports (x2)
The supports protect the filter media during the manufacturing process and provide pre-filtration, increasing the cartridge's retention capacity.

Draining Grids (x2)
Draining grids allow for flow without pressure loss and ensure a uniform distribution of the flow across the entire filtration surface.



Construction Materials (end cap / external structure)

Code	Material	Max Operating Temperature	Application
QTPR	Recycled Polypropylene	70°C	Industrial - Carbon Footprint Reduction
QTP	Food-Grade Polypropylene	70°C	Food-Grade FDA
QTPE	Polyester	110°C	High Temperature and Solvent

Available Filter Media Range

Code	Material	Description
PP	Polypropylene (single-layer)	Standard version with maximum filtration surface - FDA Food-Grade
PPX	Polypropylene (multi-layer)	High-thickness version for extended lifespan - FDA Food-Grade
PE	Polyester	High-temperature and solvent application
GF	Glass microfibers + polyester support	Enhanced efficiency and retention capacity for colloidal particles - Industrial application
GFF	Glass microfibers + polypropylene support	Enhanced efficiency and retention capacity for colloidal particles - FDA Food-Grade
GFF+	Glass microfibers + polyester support + nanoalumina	Increased filtration efficiency with nanoalumina - FDA Food-Grade

Contact us for chemical compatibility

The QUALI-HIGH-FLOW QTPR range is part of Siebec Group's Sustainable Program*.

*For more information, please refer to the «Our Commitments» section on page 4



Made with 55% recycled materials

MICROFILTRATION CARTRIDGES AND MEMBRANES

Pleated and Membrane Cartridges for Liquid Clarification and Fine Filtration.

Our partnership with BEA Technologies, a cartridge manufacturer, allows us to offer a wide range of microfiltration and membrane cartridges. The filter elements are manufactured in a clean room according to GMP standards, minimizing any potential contamination.

The integrity of all sterilizing membrane filter elements is individually tested using non-destructive methods.

Destructive tests are periodically conducted on our cartridges according to ASTM F838-05 standards to ensure an effective microorganism retention rate.

The validation guide is available for each range of membrane filter elements. This guide includes all technical information on bacterial retention correlated with the integrity test, food compliance tests, temperature resistance, migration, and more.





ADVANTAGES
Clean Room Manufacturing • ACS Certification •
Pharmaceutical Grade • 100% Products Tested

FILTRATION THRESHOLD
0.1 to 120 µm (absolute)

AVAILABLE MEDIA
Polypropylene • Polyester • Glass Fiber •
Polytetrafluoroethylene • Polyethersulfone • Nylon •
Polyvinylidene Fluoride • Stainless Steel



Exclusive Partnership

Food Compliance

Clean Room Manufacturing

Integrity Testing Systems

Membranes • Cartridges

MICROFILTRATION

POLYVERSE
POLYPROPYLENE



HIGH THICKNESS
Large Filtration Area

POLYSAN
POLYPROPYLENE



LARGE FILTRATION AREA
0,6 - 120 µm

BEATEST



BEATEST PLUS



POLYXSTER
POLYESTER



Solvent Resistant • Max Temp:
120°C
0,5 - 40 µm

CLEARTRAK
GLASS MICROFIBERS



ELECTROSTATIC CHARGE
OPTIMIZING COLLOIDAL
RETENTION
0,5 - 80 µm

STEELPORE
STAINLESS STEEL



REGENERABLE
T^{max} : 350°C

QUALIKAP
CAPSULE
VERSION



All microfiltration car-
tridges and membranes
are available in capsule
format.

Sterilization/Clarification/
Filtration of Samples and Small
Volumes.

BIOKLARIS
PES



ASYMMETRIC / LARGE
FILTRATION AREA
0,2 - 1,2 µm**

BIODENE
PVDF



LOW ABSORPTION
0,2 - 1 µm**

MICRONYL
NYLON



SOLVENT COMPATIBLE
0,2 - 0,65 µm**

PROVENT
PTFE



HIGH-CAPACITY AIR FILTER
0,1 - 0,45 µm**

* PP: Polypropylene / PE: Polyester / PES: Polyethersulfone / PVDF: Polyvinylidene Fluoride / PTFE: Polytetrafluoroethylene / GF: Glass Microfibers
** Individually Integrity Tested During Production. Compliant with ASTM F838 Recommendations for Microorganism Retention.

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OTHER CONSUMABLES

Quali-filtres offers advanced filtration solutions to meet the specific needs of the food industry.

<p>VERSAFIX FILTRATION PLATES</p>  <p>DEPTH FILTRATION Purified Cellulose 0.5 - 35 µm (absolute)</p>	<p>VERSADISC LENTICULAR FILTERS</p>  <p>DEPTH FILTRATION Purified Cellulose 0.5 - 35 µm (absolute)</p>	<p>QUALI-FILTECH HIGH-FLOW CARTRIDGE</p>  <p>WASHABLE AND REUSABLE PP / GF / PE / Nylon 0.2 - 100 µm (nominal & absolute)</p>
<p>QUALITHERM N THERMOWELDED CARTRIDGE</p>  <p>PREFILTRATION PP / PE / Nylon 0.5 - 100 µm (nominal)</p>	<p>QUALIMAX CARBON CARTRIDGE</p>  <p>TASTE / ODOR REDUCTION Extruded Activated Carbon</p>	<p>QUALIMAG MAGNETIC CANDLE</p>  <p>ELIMINATION OF METALLIC PARTICLES Stainless Steel 304L / 316L 0.2 - 100 µm (nominal & absolute)</p>

* PP: Polypropylene / PE: Polyester / GF: Glass Fibers

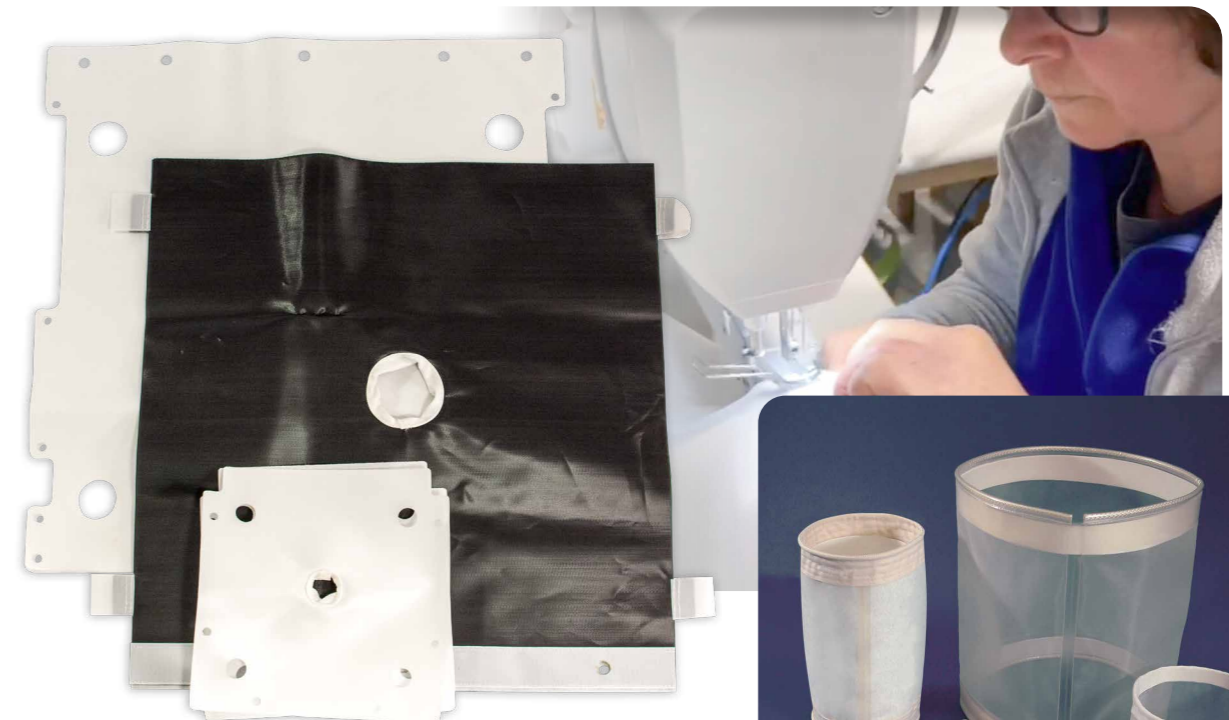
TECHNICAL FABRICS


Custom manufacturing of sewn filtration elements for various industrial sectors.

Wide range of fabric porosities, available in various materials for many industrial applications.

Please contact us for more information.

- Filter Press Cloths
- Centrifuge Bags



 EU 10/2011 compliant

TYPES OF THREADS

- Monofilament
- Multifilament
- Fibers Spun

AVAILABLE MATERIALS

- Polypropylene
- Polyester
- Nylon 6.6

WEAVING

- Fabric
- Twill
- Satin

FILTER HOUSINGS

Selection of filter housings in stainless steel and polypropylene for filter bags and cartridges



BAG LIQUID	<p>QFAP F&B STAINLESS STEEL</p> <p>1 BAG QUALIPOCHE Sizes 10 / 20</p>	<p>QFAP MULTI STAINLESS STEEL</p> <p>4 TO 6 BAGS QUALIPOCHE Size 20</p>	<p>ADVANTAGES Multiple certifications available</p> <p>CONNECTIONS All types Easy assembly</p>	
	<p>QFICM STAINLESS STEEL</p> <p>1 CARTRIDGE Codes 0 / 7 / 8 Sizes 10" / 20" / 30" / 40"</p>	<p>QSAN F&B STAINLESS STEEL</p> <p>1 TO 60 CARTRIDGES Codes 7 / 8 Sizes 10" / 20" / 30" / 40"</p>		<p>QFLC STAINLESS STEEL</p> <p>1 TO 4 CARTRIDGES QUALI-HIGH-FLOW Sizes 40" / 60"</p>
	<p>QUALIVENT STAINLESS STEEL</p> <p>1 TO 5 CARTRIDGES Code 7 Sizes 10" / 20" / 30" / 40"</p>	<p>QUALIGAZ STAINLESS STEEL</p> <p>1 CARTRIDGE Code 7 Sizes 5" / 10" / 20" / 30" / 40"</p>		

BASKET FILTERS AND AUTOMATIC FILTERS

Fully modular basket filters according to specific needs

<p>TEMPORARY FILTER STRAINER FILTER</p> <p>INLINE INSTALLATION Stainless steel 316L 1.5 bar (200°C) 50 - 3000 µm</p>	<p>SF AIRPEL / DUPLEX BASKET FILTER</p> <p>SINGLE OR DUPLEX Gray cast iron, Steel A216 WCB, Bronze, Stainless steel 316 17 to 50 bar (260°C) 5 - 3000 µm</p>	<p>FATOMEGA BASKET FILTER</p> <p>LARGE VOLUMES Epoxy coated steel, stainless steel filter 25 to 80 bar (120°C) 1 - 10 mm</p>	<p>QFBT BASKET FILTER</p> <p>CUSTOM-MADE Stainless steel 316L, Uranus, Hastelloy... 10 bar (120°C) 5 - 5000 µm</p>
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AZUD

Our partnership with the manufacturer AZUD allows us to offer expertise closely tailored to your needs

<p>LUXON STRAINER FILTER</p> <p>AUTOMATIC FILTER Steel structure Stainless steel or PVC media 10 bar (60°C) 50 / 80 / 100 / 125 / 200 / 300 / 500 µm</p>	<p>HELIX AUTO DISK FILTER</p> <p>AUTOMATIC FILTER Reinforced polyamide structure with fiberglass Polypropylene discs 6 bar (60°C) 5 / 10 / 20 / 50 / 100 / 130 / 200 / 400 µm</p>
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THE STRENGTH OF THE GROUP

For over 60 years, SIEBEC has developed filtration, fluid transfer, and treatment solutions for industry

Find all SIEBEC products at www.siebec.com



Extraction & Drainage

APS	WINDVAC	OPTIMOIL	ACIDVAC
DUST	LIQUIDS	CHARGED LIQUIDS	ACIDS
			
DUST EXTRACTION	LIQUID EXTRACTION	EXTRACTION OF CHARGED LIQUIDS (CHIPS)	EXTRACTION OF EXTREMELY CORROSIVE LIQUIDS
Reliable Rugged Electric	Discharge Venturi technology Compressed air	Discharge Filtration High-power Electric	Discharge Plastic design Venturi technology Compressed air

Fluid treatment

MINIPURE	EASYPURE	ACIDPURE
CUTTING FLUIDS	WASTEWATER	ACIDS
		
CUTTING FLUID TREATMENT STATION	WASTEWATER TREATMENT STATION	ACID RECYCLING STATION
Cutting fluid regeneration Removal of microchips, fines, solid particles, lubrication oil... Simple installation with no tools required	1 to 5 m³/day treatment capacity ROI in 1 year Reduction of environmental impact of wastewater	Regeneration of sulfuric acid from anodizing baths Upt to 94% recovery of acid Better waste management through reduced removal and destruction costs

Fluid transfer

SPP SERIES	A SERIES	M SERIES	T SERIES
DOSING PUMPS	MECHANICAL PUMPS	MAGNETIC PUMPS	VERTICAL PUMPS
			
DOSING PUMPS	MECHANICAL SEALS	MAGNETIC DRIVE	VERTICAL
0,028 m³/h Various materials for pipes Programmable	57 m³/h 50mCe Automatic priming Closed blade turbine High-density versions	43 m³/h 22 mCe Automatic priming Closed blade turbine High-density versions	29 m³/h 19,5 mCe Runs dry Non-tub mounting



A question?
Need advice?
Our experts answer you.

Discover our whole range on
www.quali-filtres.com



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PT

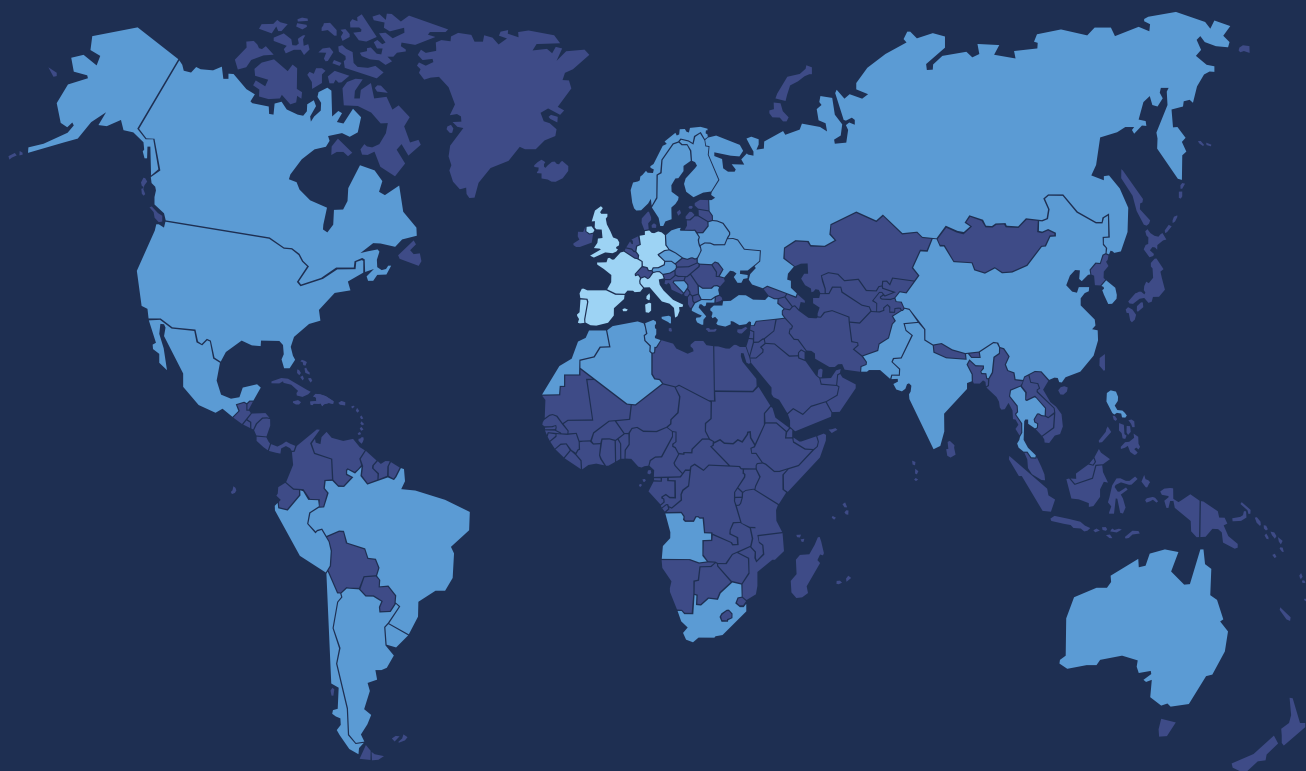
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Discover SIEBEC Group



- 4 manufacturing sites (France, Germany and Portugal)
- 6 subsidiaries (France, UK, Spain, Germany, Italy and Portugal)
- 45 resellers across the world